



PRODUCT TECHNICAL DATA SHEET

Bottle B1-SOR 50 | 63 mm HDPE | Coex

BASIC DATA

Nominal Capacity:	1 L	Application:	industrial chemistry
Thread Standards:	Ø 50 / Ø 63 mm		household chemistry
Material Options:	HDPE (mono), HDPE-PA (coex)		agro sector

AVAILABLE VARIANTS

Parameter	Value	Certificates	Visibility Strip:	available
Weight:	75 g	UN (II i III, to 1,4/1,6 g/cm³)	Touch Sign:	available
	90 g	UN (II i III, to 1,4/1,6 g/cm³)	IML Label:	not available
	98 g	UN (II i III, to 1,4/1,6 g/cm³)	Printing:	not available
Colors:	white		Customer Logo:	available
Seal Type:	foam-PE, IHS		Seal Type:	breaking ring
			Thread Type:	SK 50/32 / K63/K50 NSA

DIMENSIONS

Parameter	Value	Notes	Parameter	Value	Notes
Weight:	75 g	±2 g	Diameter:	88 mm	±0.5 mm
	90/96 g	±2 g	Height (Ø 50):	236,5 mm	±2 mm
	98/100 g	±2 g	Height (Ø 63):	229 mm	±2 mm
Label Area:	155(H) x 86(W) mm				

AVAILABLE CLOSURES

K50/K63 NS Automatyka: 4–6 Nm, Bericap SK 50/32: 5,6–8,4 Nm

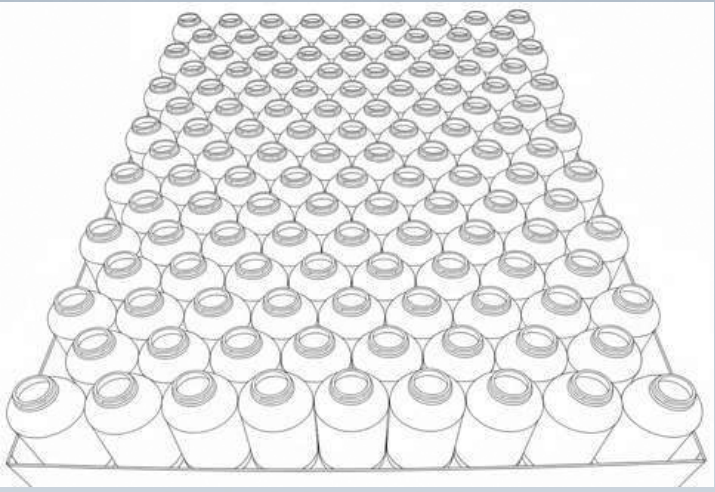
PALLETIZATION AND STORAGE - EMPTY PACKAGES

Packaging System No.:	sT128P1152	Pallet:	1200x800 mm
Label Content:	manufacturer's name, production date	Dividers:	cardboard trays
	product type, product quantity (pcs)	Pallet Module:	9 layers, stretch film
	batch number, quality mark	Quantity per layer:	128 pcs
Storage:	protect against sunlight and weather conditions	Quantity per pallet:	1152 pcs
	min. 1m away from heat sources	Pallet Weight:	90-135 kg
	ambient temperature up to 40°C	Pallet Height:	2,30 m
Shelf Life:	12 months from delivery	Seasoning before Filling:	min. 10 h at temp. 16–25°C
Filling Temperature:	max. 40°C		

TRANSPORT - EMPTY PACKAGES

Transport:	protection against rain, deformation, contamination and shifting
Warning:	additional loading of transport modules is not permitted

Layer Arrangement:



STORAGE AND TRANSPORT - FILLED PACKAGING

Completing:	The packaging manufacturer recommends stacking filled canisters in a maximum of three layers, using cardboard dividers on each layer. Completed filled canisters should be wrapped in stretch foil.
Storage:	in covered rooms, on flat surfaces / shelves
	temperature ≤ 40°C, stacking pallet units is not recommended
	protect against sun and weather conditions, keep a distance of at least 1 m from heat sources
Transport::	stacking pallet units is not recommended
	protection against precipitation, deformation, dirt and movement

ADDITIONAL INFORMATION

- The obligation to validate and confirm the compatibility of the product in the technological process, the logistics chain and in terms of compliance with the filled medium rests with the recipient.